

# SABIC® PPCOMPOUND 3220H

## PP COMPOUND MINERAL FILLED

### DESCRIPTION

SABIC® PPcompound 3220H is a 20% talc filled grade which is high heat stabilized, developed for under the bonnet applications. This material has been designed to combine a good performance profile with good processing.

SABIC® PPcompound 3220H is a designated automotive grade.

### TYPICAL PROPERTY VALUES

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
<b>POLYMER PROPERTIES</b>			
Melt flow rate (MFR)			
at 230 °C and 2.16 kg	15	dg/min	ISO 1133
Density <sup>(1)</sup>	1040	kg/m <sup>3</sup>	ISO 1183
Filler content	20	%	SABIC method
Mould shrinkage <sup>(2)</sup>			
24 hours after injection moulding	1.2	%	SABIC method
<b>MECHANICAL PROPERTIES <sup>(1)</sup></b>			
Tensile test			
Tensile modulus	2700	MPa	ISO 527/1A
stress at yield	36	MPa	ISO 527/1A
stress at break	28	MPa	ISO 527/1A
strain at break	50	%	ISO 527/1A
Flexural test			
Flexural modulus	2700	MPa	ISO 178/1A
Izod impact notched <sup>(3)</sup>			
at 23 °C	3	kJ/m <sup>2</sup>	ISO 180/1A
at 0 °C	2.5	kJ/m <sup>2</sup>	ISO 180/1A
at -20 °C	2	kJ/m <sup>2</sup>	ISO 180/1A
<b>THERMAL PROPERTIES <sup>(1)</sup></b>			
Heat deflection temperature			
at 0.45 MPa (HDT/B)	120	°C	ISO 75
Coeff. of linear thermal expansion			
-30 °C to 100 °C	75	µm/mK	ISO 11359-2

(1) Injection molded sample ISO527-1A

(2) Injection molded plaque 65x65x3.2mm

(3) N.B.: No Break

### QUALITY

SABIC is fully certified in accordance with the internationally accepted quality standard ISO 9001.



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## STORAGE AND HANDLING

Avoid prolonged storage in open sunlight, high temperatures (<50 °C) and/or high humidity as this could well speed up alteration and consequently loss of quality of the material and/or its packaging. Keep material completely dry for good processing.

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